

## Two Outfalls in Puget Sound (USA) Face Very Different Construction Challenges

**Mr. Ade Bright, PE, SE<sup>1</sup>, Mr. William P. Fox, PE<sup>2</sup>**

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### **ABSTRACT**

A review of the construction challenges of two recent outfall designs. The first is a 1,400mm diameter x 92m (54-in diameter x 500-ft) long HDPE marine pipeline completed in 2019. Usage is pending the completion of the pump station. This site is constricted by the bascule piers and fendering system in the Duwamish (river) requiring the pipe string to be threaded through a narrow slot while dealing with superfund contaminated sediment issues and encountering buried concrete panels and debris along the trench section. The second is a 1,000mm diameter x 370m (42-in diameter x 1,100-ft) long HDPE marine pipeline currently in the early stages of construction. This outfall is located in the Guemes Channel which experiences high current velocity and includes glacial erratics consisting of large, scattered boulders and cobbles in the offshore section and a layered cake dredge prism of 600 to 900mm (2-ft to 3-ft) of wood waste contaminated sediments over glacial deposits of over 80 blow counts therefore requiring two different dredging methods.



Ade Bright has over 45 years of experience in civil and structural engineering. He has led and provided structural design for over 100 outfall and conveyance projects.



William P. Fox is Principal of Cosmopolitan Marine Engineering and has over 40 years of experience specializing in design of outfall diffusers and hydrodynamic modeling of effluent mixing and transport.

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<sup>1</sup> Mr. Ade Bright, Professional Engineer, Structural Engineer, Bright Engineering, Inc. (BEI), Seattle, WA, USA – [ab@brighteng.com](mailto:ab@brighteng.com)

<sup>2</sup> Mr. William P. Fox, Professional Engineer, Cosmopolitan Marine Engineering (CME), Gig Harbor, WA, USA – [bfox@cosmopolitaneng.com](mailto:bfox@cosmopolitaneng.com)